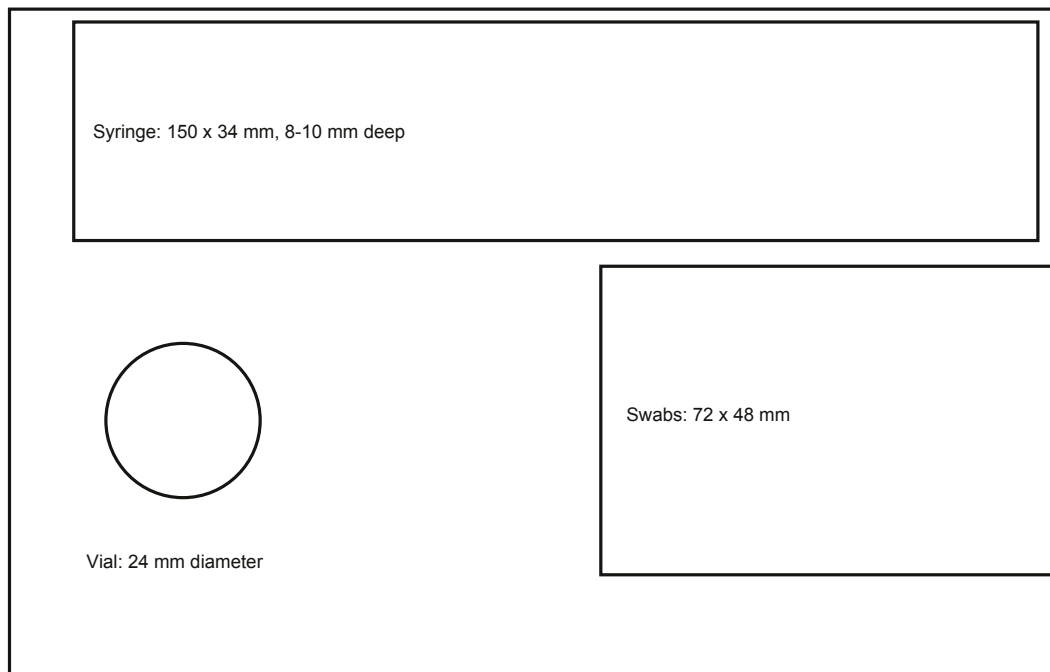


Foam Insert Cut Guide

EVA insert for vial, four swabs, and one sterile insulin syringe

Insert size	164 mm W x 104 mm D x 28 mm H
Material	White, graphite, or charcoal EVA foam
Density	Medium-firm EVA, approx. 45-60 kg/m ³
Lid pad	4-5 mm soft foam pad inside lid
Bottom layer	2-3 mm card under foam, glued into tray



Cut requirements

- Leave at least 8 mm foam webbing between cavities.
- Leave at least 10 mm from cavity edge to outside foam edge.
- Add thumb scoops to syringe and vial positions.
- Vial should sit proud by approx. 9-11 mm for easy removal.